



► LIQUID SILICON  
INJECTION MOLDING MACHINE

液態矽膠自動射出成型機 JD-LS series



敬岱機械股份有限公司  
JING DAY MACHINERY INDUSTRIAL CO., LTD.

74255臺南市大內區內郭里後堀57號  
No.57, Houjue, Danei Dist., Tainan City 74255, Taiwan  
71041臺南市永康區永科環路195號  
No.195, Yongkehuan Rd., Yongkang Dist., Tainan City 71041, Taiwan  
T. +886-6-576-1168  
F. +886-6-576-3369  
E-mail. jing0day@ms8.hinet.net, jingday@jing-day.com.tw

橡膠射出、油壓成型機械  
Rubber Injection  
Hydraulic Molding Machine

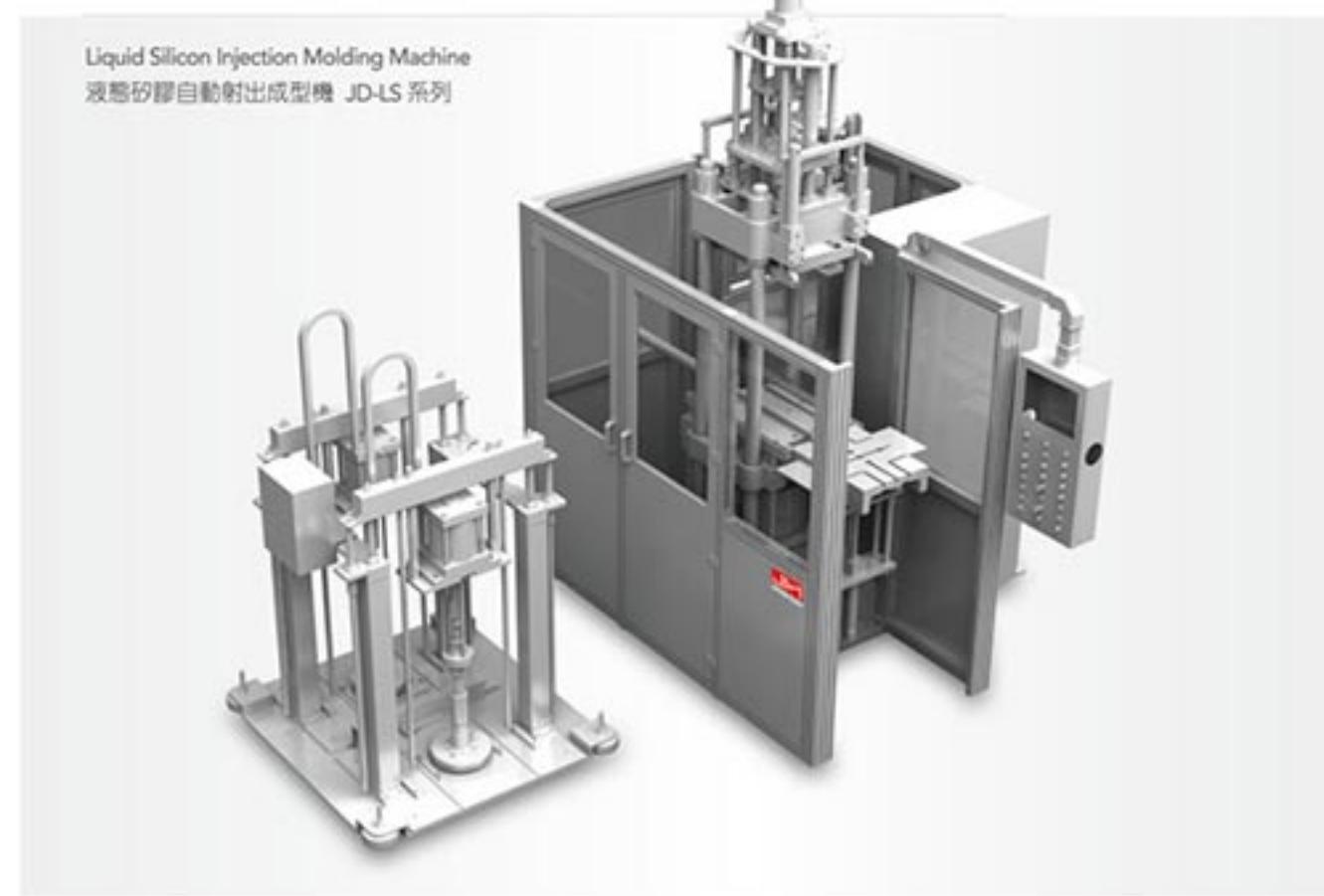
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# ► JD-LS series

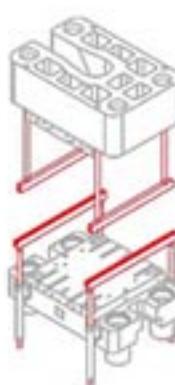


Model	型號	JD-LS 65T	JD-LS 80T	JD-LS 150T	JD-LS 200T	
Volume	射出量	150 / 500 / 1000	150 / 500 / 1000	150 / 500 / 1000	150 / 500 / 1000	c.c.
Injection Pressure	射出壓力	1100	1100	1100	1100	kg / cm <sup>2</sup>
Piston Diameter	活塞直徑	200	230	310	355	mm
Clamping Force	鎖模力	65	80	150	200	tons
Plate Size	盤面尺寸	350 x 380	380 x 490	450 x 510	580 x 620	mm
Mixing Ratio	混合比例	1 : 1 : 20	1 : 1 : 20	1 : 1 : 20	1 : 1 : 20	A : B : C
Piston Stroke	活塞行程	360	420 / 600	420	480	mm
Space Between Tie Bar	頂柱間距	430 x 200	470 x 295	550 x 300	670 x 360	mm
Silicone Stuffer	供料桿	20 / 200	20 / 200	20 / 200	20 / 200	liters
Machine Weight	機器重量	2200	2900	4500	6300	kgs

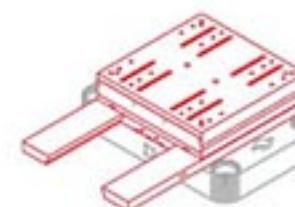
## Products 成品



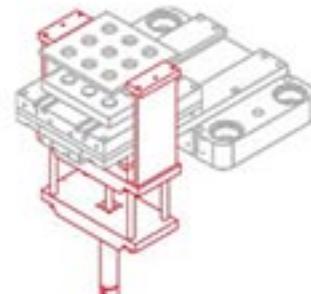
## Optional 選配



- Oil Hydraulic Drive for Upper & Lower lifters
- 上下油壓吊模



- Slide Platen Device
- 出入模裝置



- Outside Ejector Device
- 托模裝置

## Features 特色

- The injection system uses a Three-stage pressure system and four speed transmission, proportional loop control, accurate precision injection volume with less than 0.5% difference, simple and convenient for operation.
- The acquisition loop hydraulic system with electronically controlled operation, choosable way of the servo motor for energy saving.
- Plunger feeding system, accurate AB material proportions, uniform mixing (Transparency / tensile / uniform color), can improve product quality yield rate.
- Touch screen operation system, easy to setup, precisely control group with 200 memory modules setting.
- High-precision machining equipment parts make the liquid silicone products to achieve high yield rate and stable molding.